

-In the case of supply of coded kits/sets of parts, the COA12 document attached to the packing must include at least the following obligatory fields:

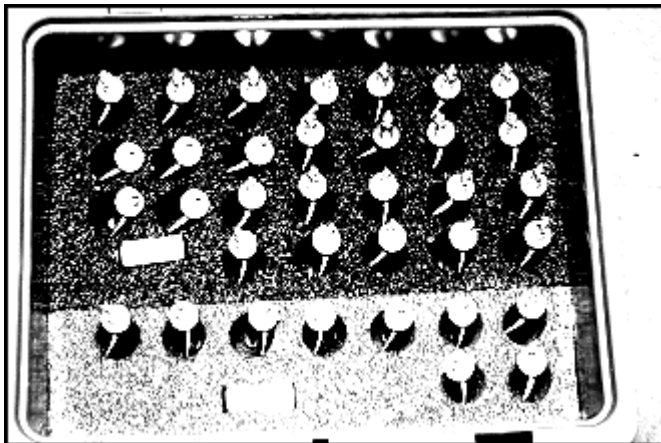
Order, position and issue;
Code of the whole;
Code of the single items;
Unit of measurement and quantity;
Marking/position of the single items;
Pallet number;
Job number, if referred to in the order;
Any drawings.

-In the case of supply of coded kits/sets of parts, each component code must be identified with a label including at least the same obligatory fields as the labelling.

-In the case where thermocouples, thermistors and probes are supplied, each of these must have its own packaging, which must guarantee its protection and the integrity of the supply.

-For the packing of heavy items such as tie rods weighing over 25kg, please refer to the information detailed in ITN07774. Whereas, with regard to the packing of tie rods, bolts and screws or similar fittings and any codes referring to items in large amounts but of limited dimensions and/or weight, these must be packed in an orderly manner within the box.

A possible solution to this problem is the creation of a shaped or moulded base board within the box, made of wood or other material suitable for protecting the supply items, as shown in the example.



-Gaskets must be packed using rigid supports, that can hold them in their true form, without bends or folds that might compromise their integrity.

-O-rings must be packed so that their expiry date is clearly visible.

Revision	0	Description of Rev.	Issue	ITN	54760/A
Date	02/07			Sheet	2/3

3. PACKING RULES FOR SUPPLIES OF KITS/SETS CODED PARTS:

This kind of supply are identified in the Purchased Order by the COA12 form request.

The supply must be contained in only one external package, so that it can be handled in its entirety and cannot be easily split.

If at all possible the supply should be stocked on one single transport pallet, without overlap in quote other boxes or cases. If the supply requires stocking on more than one pallet, each of them must display the order pallet number and the total number of pallets of that supply (example: number 1 of 3). The characters/numbers must be at least 10 cm in height. Furthermore the COA12 document will also include the completed field showing the pallet number where each code is placed.

Within each package, the single packs containing the single coded parts included in the kit, must be arranged in an orderly manner and must not be placed one on top of another. This prevents possible damages to the supply and allows a quick check of the completeness and use of the supply.

When numerous small items are supplied, one way to avoid such loose layering is to use boxes or packages with several levels of compartments or shelving within the outer casing.

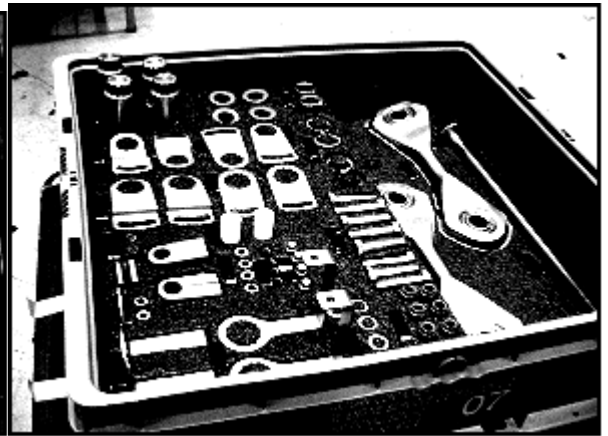
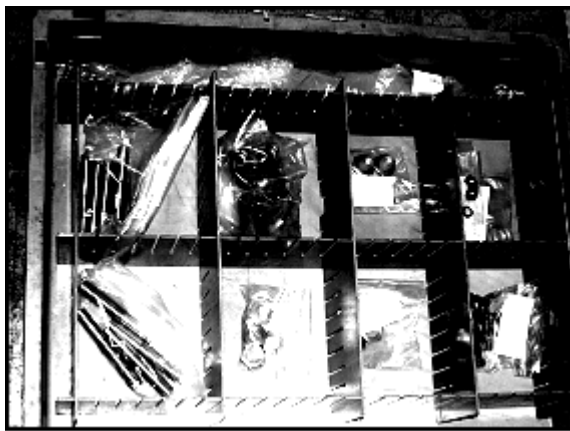
The use of suitable separators is required in order to maintain the order and the arrangement within each pack. These create a honeycomb structure, with cells that can have variable dimensions, but that are each suitable to hold one single coded item of the parts that make up the kit.

The separators must be made of cardboard or other material suitable for protecting the supply.

For this kind of supply we ask not to use small boxes, containing the codes of the parts that make up the kit, as an alternative to a honeycomb structure.

Example of "basic" packing:

Example of packing for kit of special value:



Revision	0	Description of Rev.	Issue	ITN	54760/A
Date	02/07			Sheet	3/3